

**Garant****Indexable insert for turning VB.T 110304, for medium machining, Grade: HB725-1****Order data**

Order number	261224 HB725-1
GTIN	4062406766115
Item class	21G

**Technical description**

ISO code indexable insert	VBMT 110304
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 250 m/min
Grade	HB725-1
Corner radius	0.4 mm
Chip breaker	UM1
Main application	UNI

Tolerance	M
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.5 mm/rev.
Type of product	Indexable insert for turning